



RZ HD Parts Manual

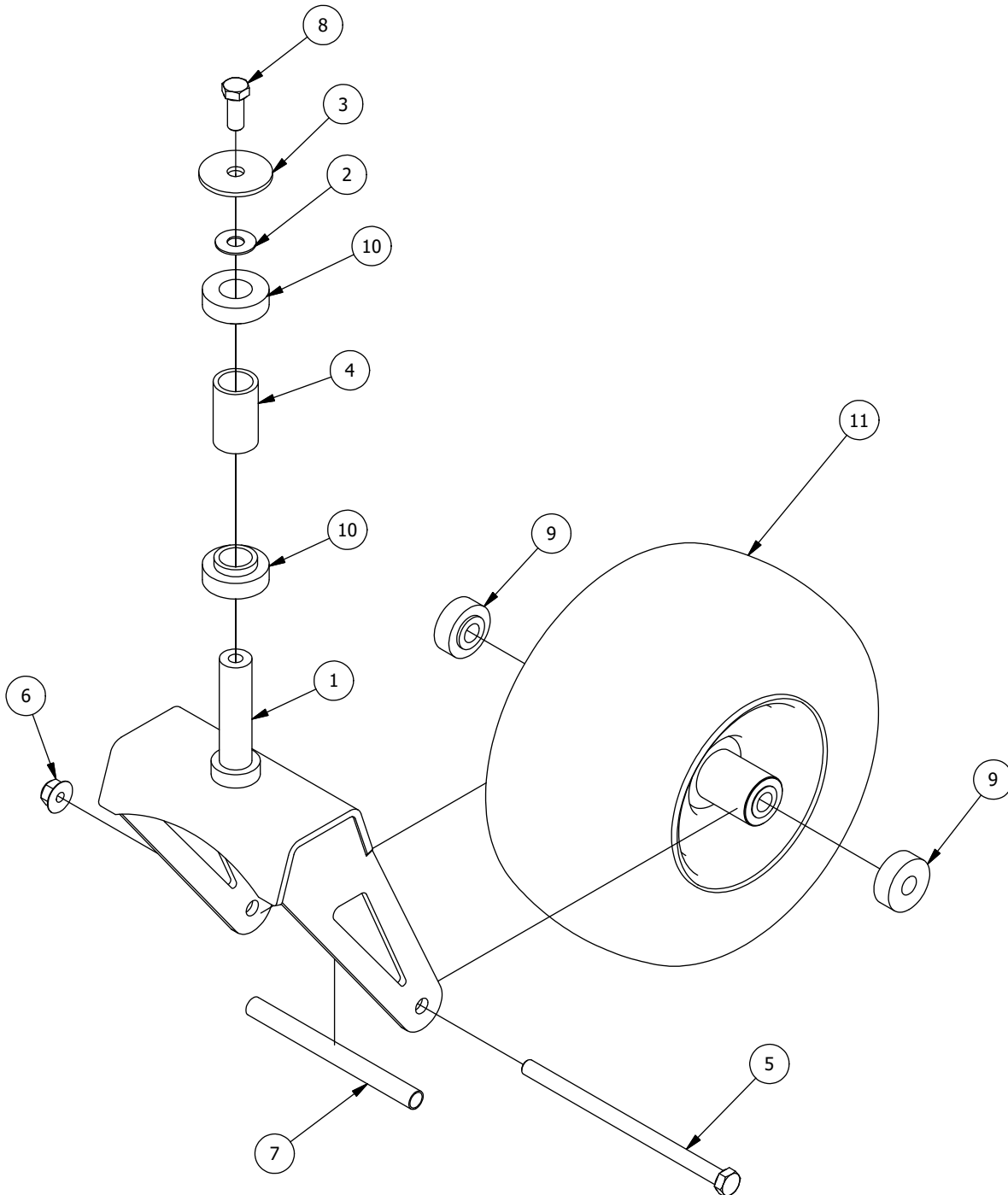
2021

TABLE OF CONTENTS

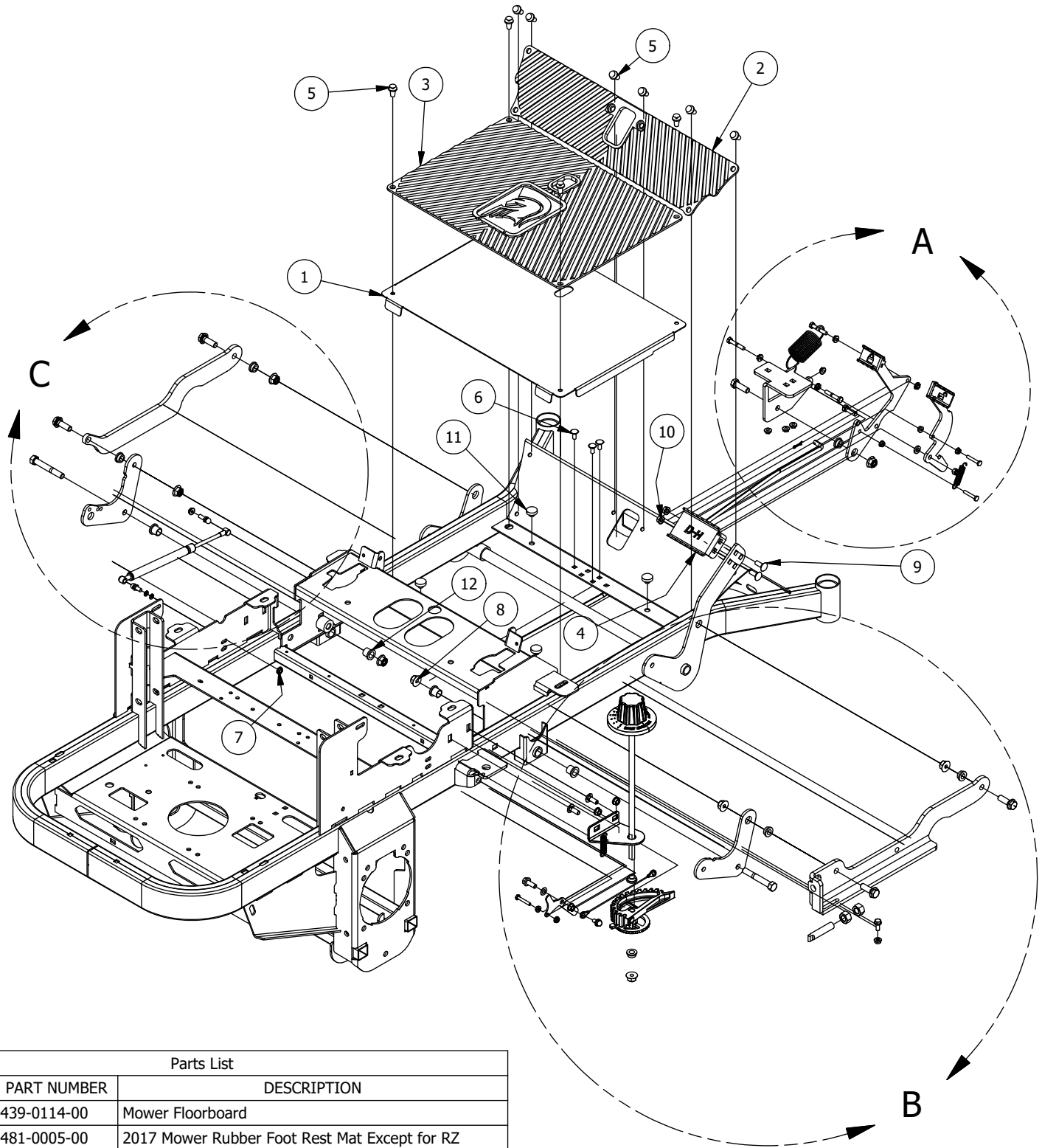
FRONT FORK ASSEMBLY	3
BRAKE, FLOORBOARD, AND HEIGHT INDICATOR ASSEMBLY	4-7
DRIVE ARM ASSEMBLY	8-9
BATTERY AND PUMP IDLER ASSEMBLY	10-13
GAS TANK ASSEMBLY	14-15
TRANSMISSION ASSEMBLY	16-17
48" DECK ASSEMBLY	18-21
48" DECK ASSEMBLY 1	18-19
48" DECK ASSEMBLY 2	20-21
54" DECK ASSEMBLY	22-25
54" DECK ASSEMBLY 1	22-23
54" DECK ASSEMBLY 2	24-25
61" DECK ASSEMBLY	26-39
61" DECK ASSEMBLY 1	26-27
61" DECK ASSEMBLY 2	28-29
DECK CHUTE ASSEMBLY.....	30
DECK SPINDLE ASSEMBLY.....	31
KAWASAKI FR691 ASSEMBLY.....	32
KAWASAKI FR730V ASSEMBLY.....	33
B&S 25HP ENGINE ASSEMBLY.....	34
DECALS	35

Front Fork Assembly

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0046-00	RZ Caster Fork Assembly
2	1	419-0002-00	1/2 FENDER WASHER 1-1/4" OD ZINC
3	1	426-0006-00	Mower Caster Shaft Washer
4	1	425-0011-00	Mower Bearing Retainer Spacer
5	1	418-0003-00	1/2-13 X 8-1/2 HEX C/S GR 5 ZINC YELLOW
6	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
7	1	425-0010-00	Mower Caster Fork Wheel Spacer
8	1	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
9	2	410-0018-00	RZ Mower Caster Wheel Bearing
10	2	410-0006-00	Mower Caster Shaft Bearing
11	1	422-0027-00	RZ Alternate Front Caster Wheel Assembly

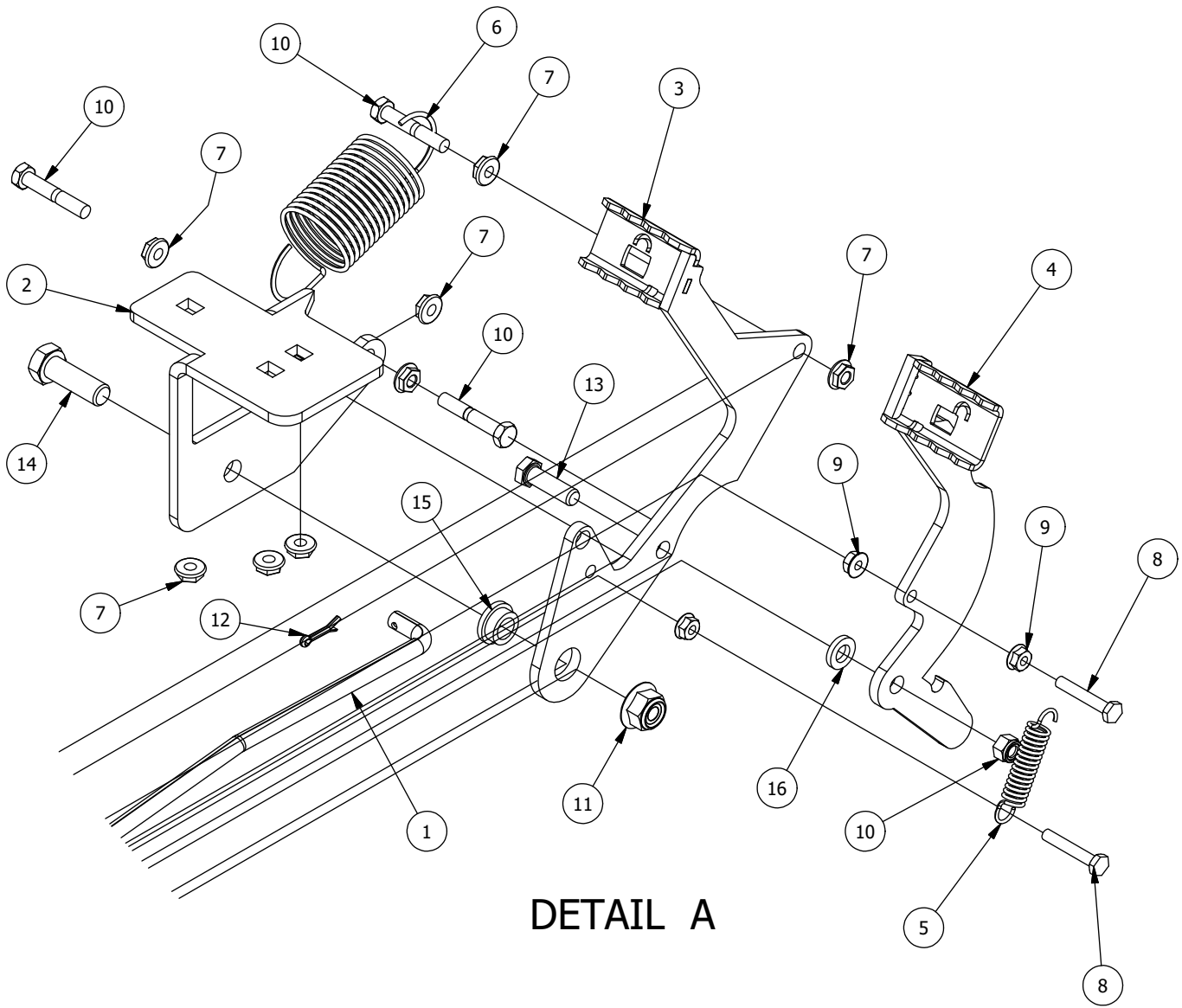


Brake, Floorboard, and Height Indicator Assembly



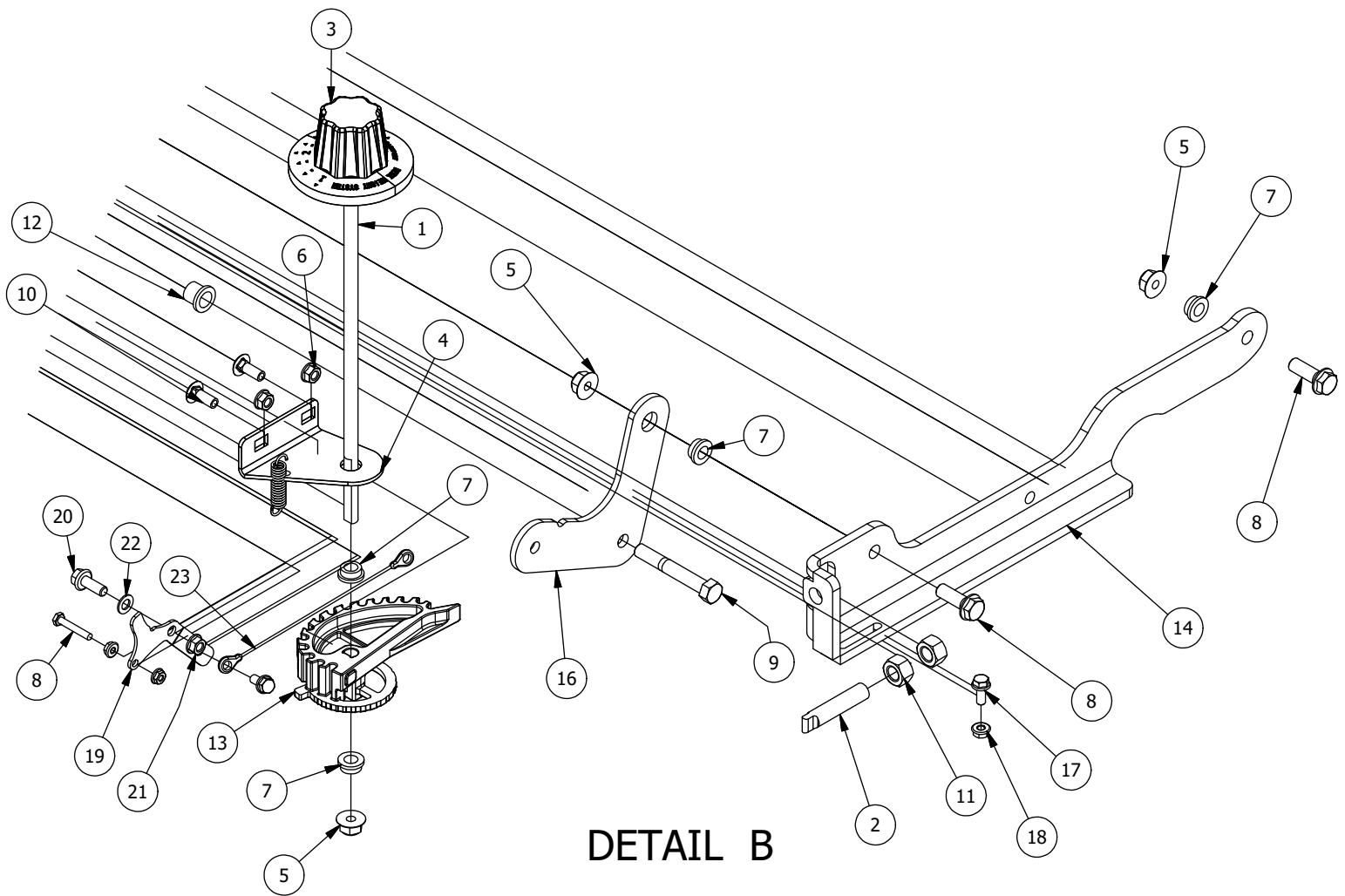
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	439-0114-00	Mower Floorboard
2	1	481-0005-00	2017 Mower Rubber Foot Rest Mat Except for RZ
3	1	481-0006-00	2017 Mower Logo Floor Mat Except for RZ
4	1	439-0059-00	Mower Deck Height Foot Pedal
5	10	414-0002-00	8MM PUSH TYPE RETAINER NYLON BLACK
6	3	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
7	11	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
8	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
9	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
10	4	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
11	4	429-0002-00	Push-In Rubber Bumper, Mower Floor
12	4	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING



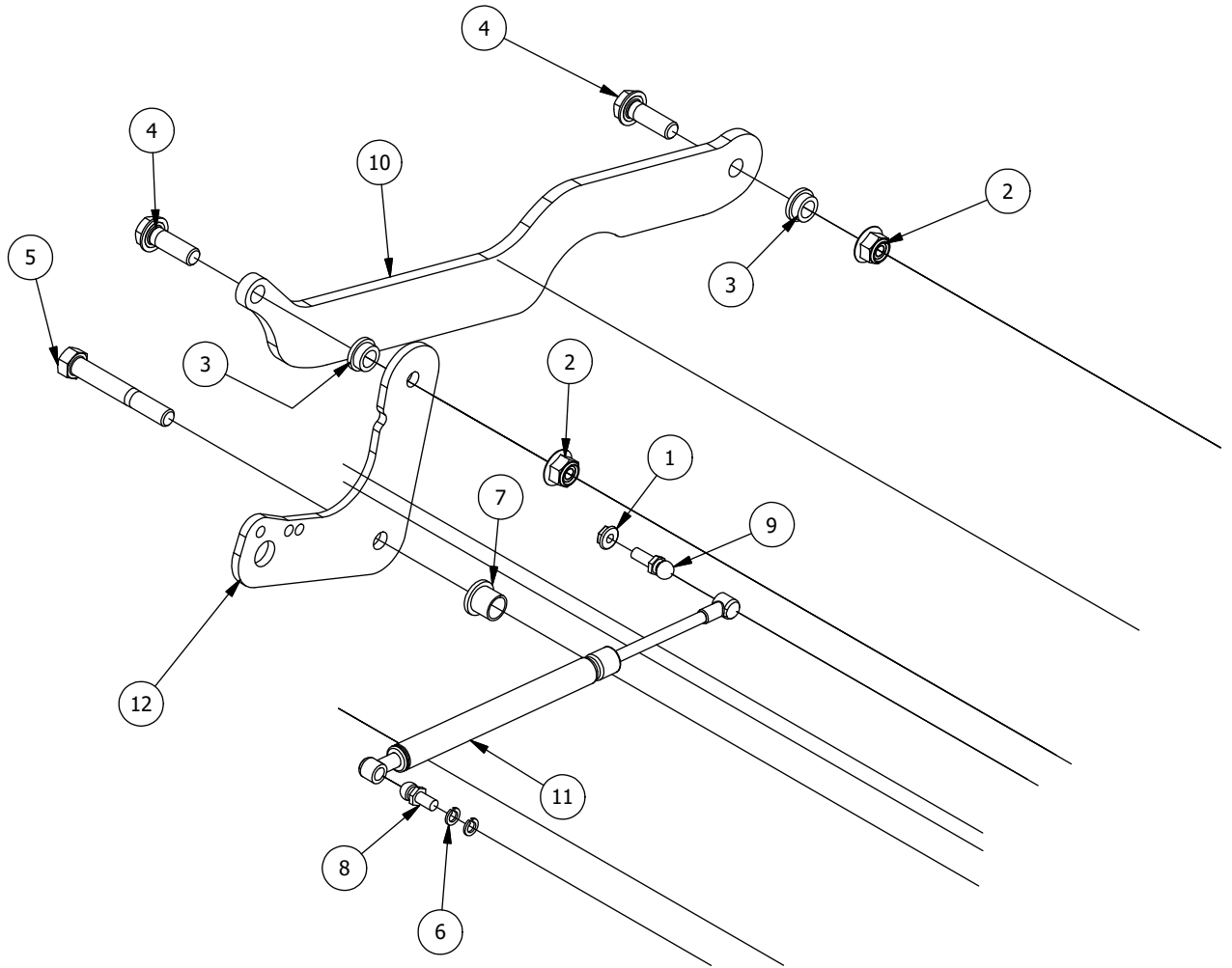
DETAIL A

Detail A Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	435-0004-00	MOWER BRAKE LINKAGE
2	1	439-0009-00	Mower Frame Brake Mounting Bracket
3	1	490-0016-00	Mower Brake Lock Lever Assembly
4	1	490-0017-00	Mower Brake Unlock Lever Assembly
5	1	434-0003-00	Brake Pedal Release Spring
6	1	434-0002-00	Brake Pedal Tension Spring
7	11	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
8	2	418-0029-00	1/4-20 X 1-1/4 HEX C/S GR 2 ZINC
9	6	413-0023-00	1/4-20 HEX FLANGE NUT W/SERR ZINC
10	3	418-0027-00	5/16-18 X 1-3/4 HEX C/S GR 2 ZINC
11	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
12	1	420-0001-00	1/8 X 3/4 COTTER PIN ZINC
13	1	418-0030-00	3/8-16 X 1-1/4 HEX C/S GR 2 ZINC
14	1	418-0028-00	1/2-13 X 1-1/2 HEX C/S GR 2 ZINC
15	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
16	1	419-0015-00	3/8" ID X 3/4" OD X 1/8" THK BRONZE WASHER



DETAIL B

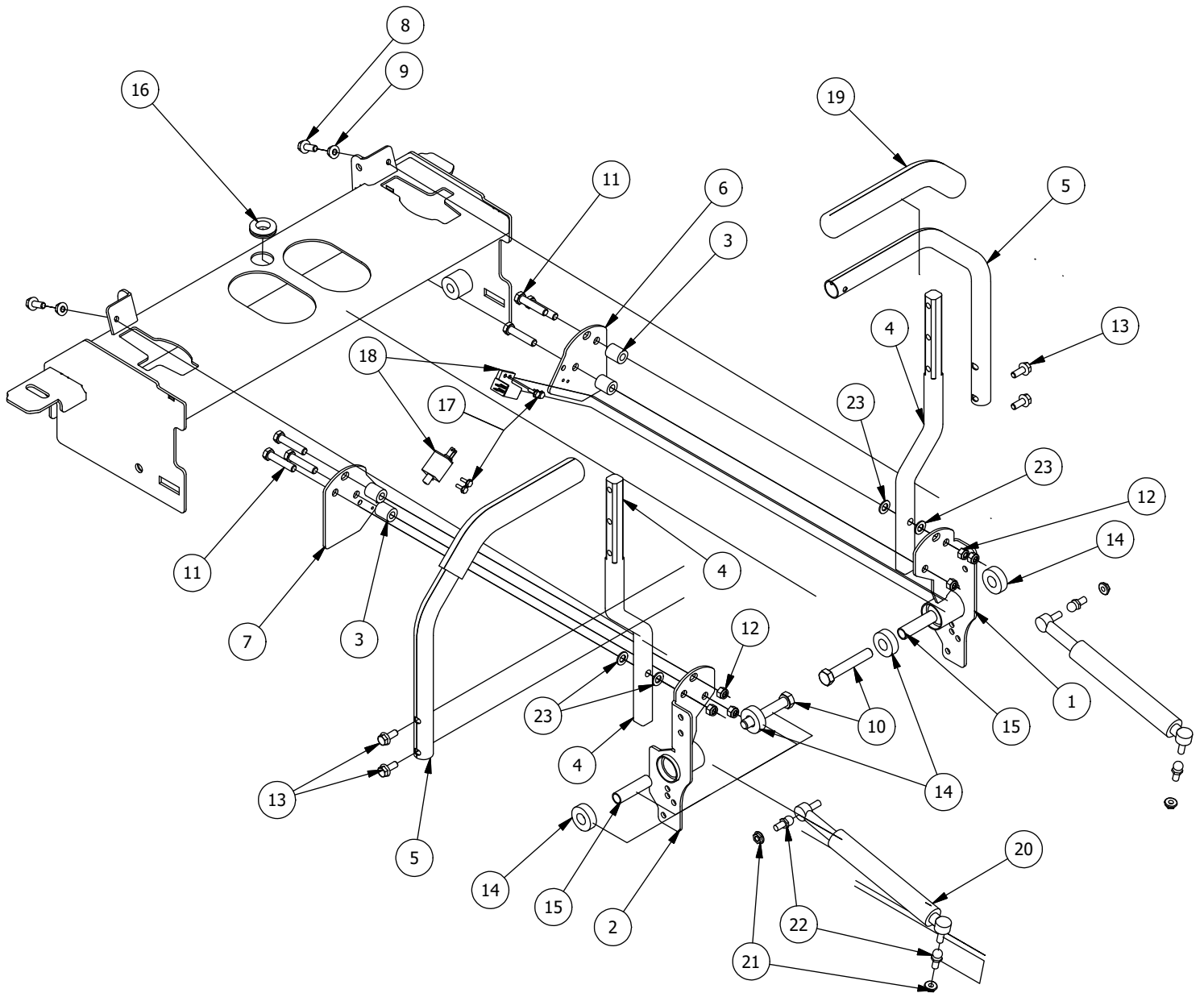
Detail B Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0003-00	Mower Deck Height Selector Shaft
2	1	444-0001-00	Mower HEIGHT SELECTOR CAM PIN
3	1	445-0002-00	Mower Deck Height Control Knob
4	1	439-0712-00	2021 Mower Deck Height Indicator Rod Bracket
5	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
6	4	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
7	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
8	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT ZINC YELLOW
9	2	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
10	2	418-0053-00	3/8-16 X 1 CARRIAGE BOLT ZINC
11	2	413-0048-00	5/8-11 HEX NUT ZINC YELLOW
12	4	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
13	1	490-0045-00	Mower Deck Height Cam Casting
14	1	439-0698-00	2021 Deck Height Arm Right Link
15	1	431-0008-00	2020 RZ Left Rear Deck Height Control Arm
16	1	431-0009-00	2020 RZ Right Rear Deck Height Control Arm
17	2	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
18	1	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
19	1	439-0711-00	2021 Deck Height Control Shaft spring Brkt
20	1	418-0040-00	3/8-16 X 1 HEX FLANGE BOLT GR 8 ZC YELLOW
21	1	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
22	1	410-0011-00	.375 ID X .750 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
23	1	414-0037-00	Height Indicator Cable



DETAIL C

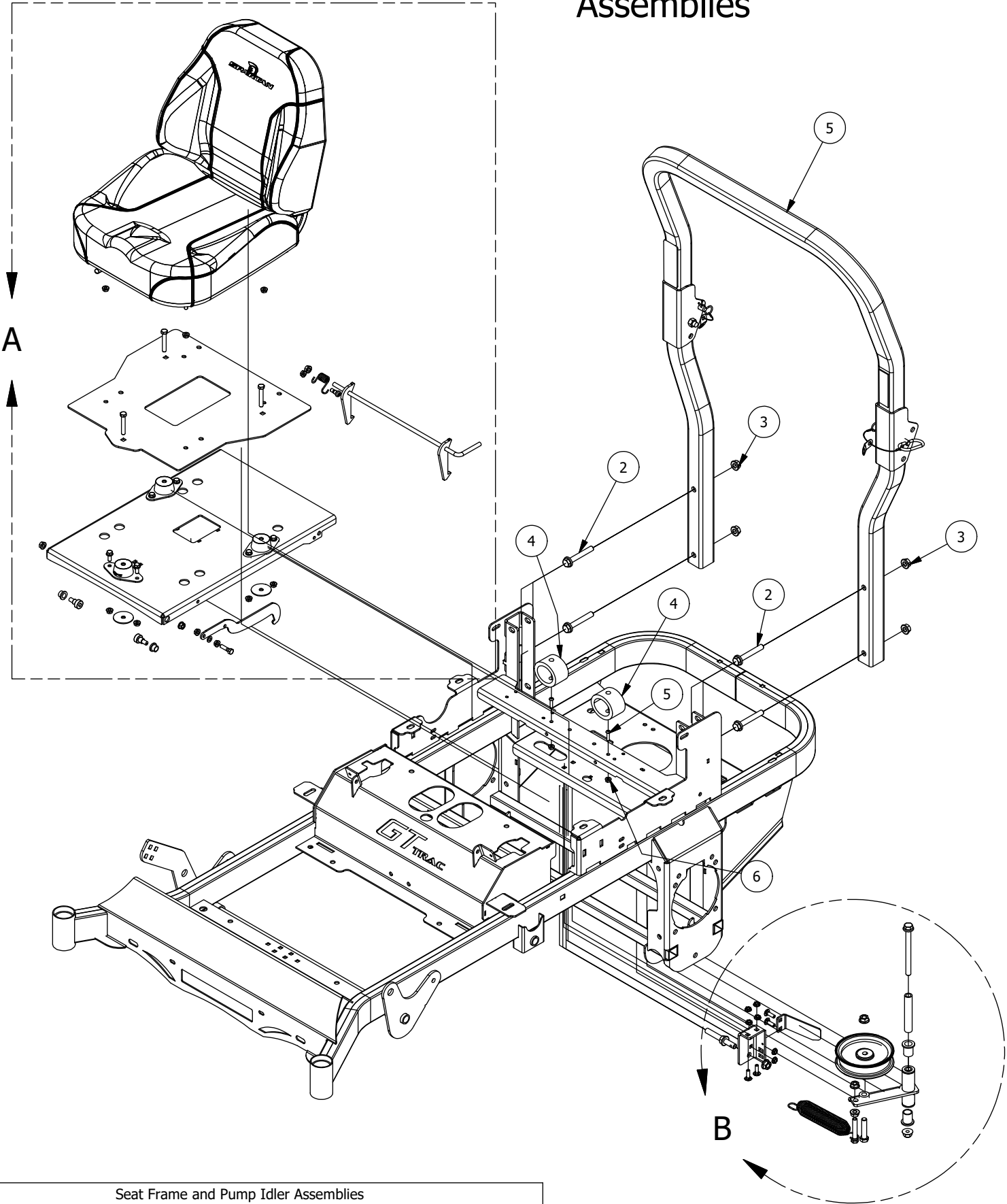
Detail C Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	11	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
4	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT ZINC YELLOW
5	2	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
6	2	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
7	4	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
8	1	487-0005-00	Control Arm Damper Ball Stud
9	1	487-0008-00	Control Arm Damper Ball Stud 3/4" Thread
10	1	435-0009-00	Mower Deck Height Left Link Arm
11	1	434-0001-00	Deck Gas Spring
12	1	431-0008-00	2020 RZ Left Rear Deck Height Control Arm

RZ Drive Arm Assemblies



RZ Drive arm Assemblies			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0013-00	Mower Right Drive Arm Bracket Assembly
2	1	490-0012-00	Mower Left Drive Arm Bracket Assembly
3	4	425-0003-00	Mower Drive Arm Spacer
4	2	431-0001-00	Height Adjustable Drive Arm
5	2	403-0020-00	Mower Drive Handle Tube
6	1	426-0003-00	Mower Right Control Arm Limit Switch Plate
7	1	426-0002-00	Mower Left Control Arm Limit Switch Plate
8	2	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
9	6	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
10	2	418-0050-00	1/2-13 X 3 HEX C/S GR 5 ZINC
11	6	418-0051-00	3/8-16 X 1-3/4 HEX C/S GR 2 ZINC
12	6	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
13	4	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
14	4	410-0005-00	5/8" ID X 1-3/8" OD X 7/16" THK BEARING
15	2	425-0004-00	Mower Drive Arm Hub & Deck Lift Arm Spacer
16	1	419-0008-00	3/4" ID X FOR 1-3/16" HOLE FOR 11 GA RUBBER GROMMIT
17	4	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
18	2	486-0030-00	Safety Switch
19	2	484-0001-00	Handle Grip
20	2	487-0001-00	Control Arm Damper
21	4	413-0024-00	5/16-18 HEX SERRATED LARGE FLANGE L/NUT ZC
22	4	487-0005-00	Control Arm Damper Ball Stud
23	4	410-0011-00	.375 ID X .750 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ

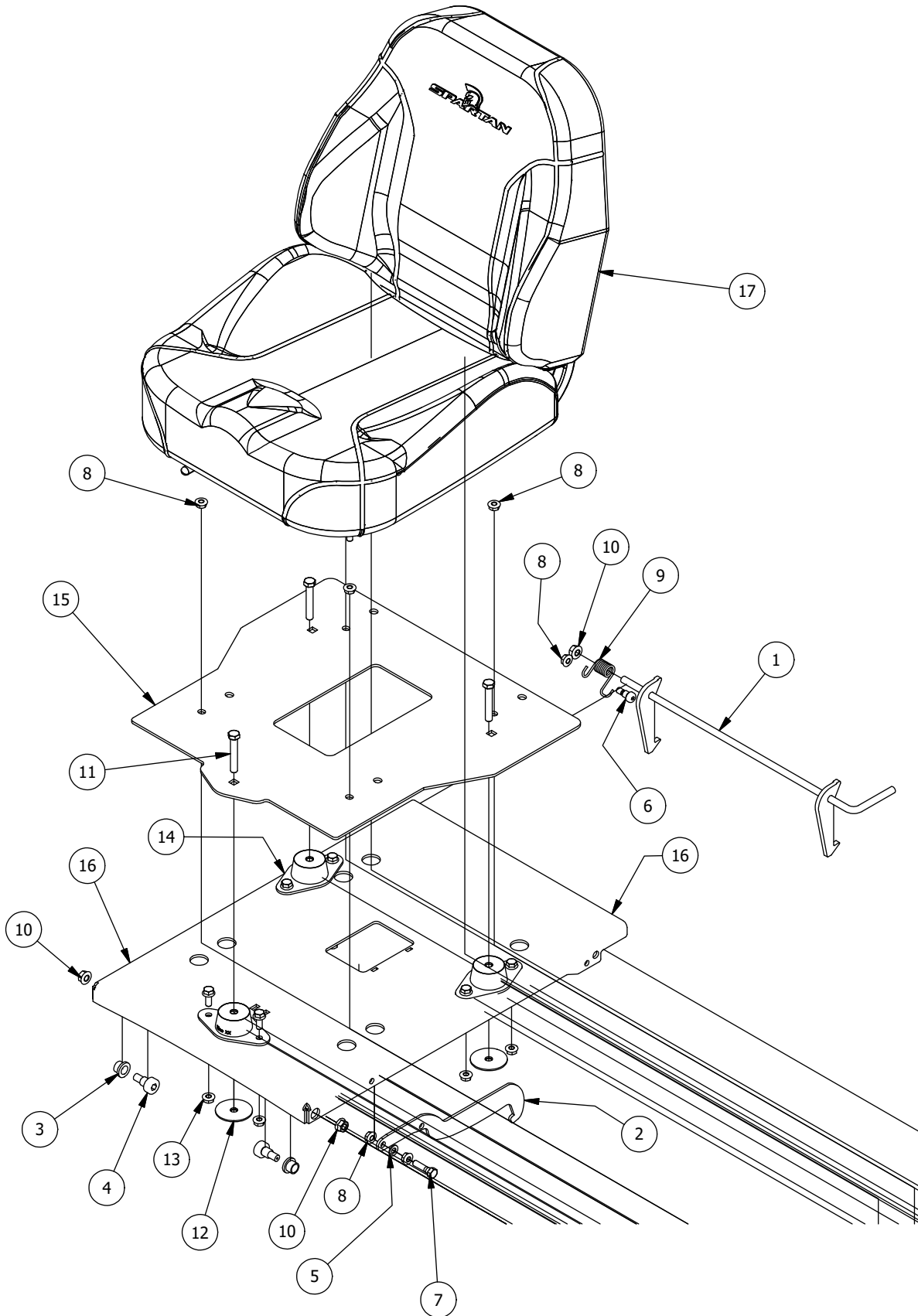
Seat Frame and Pump Idler Assemblies



Seat Frame and Pump Idler Assemblies

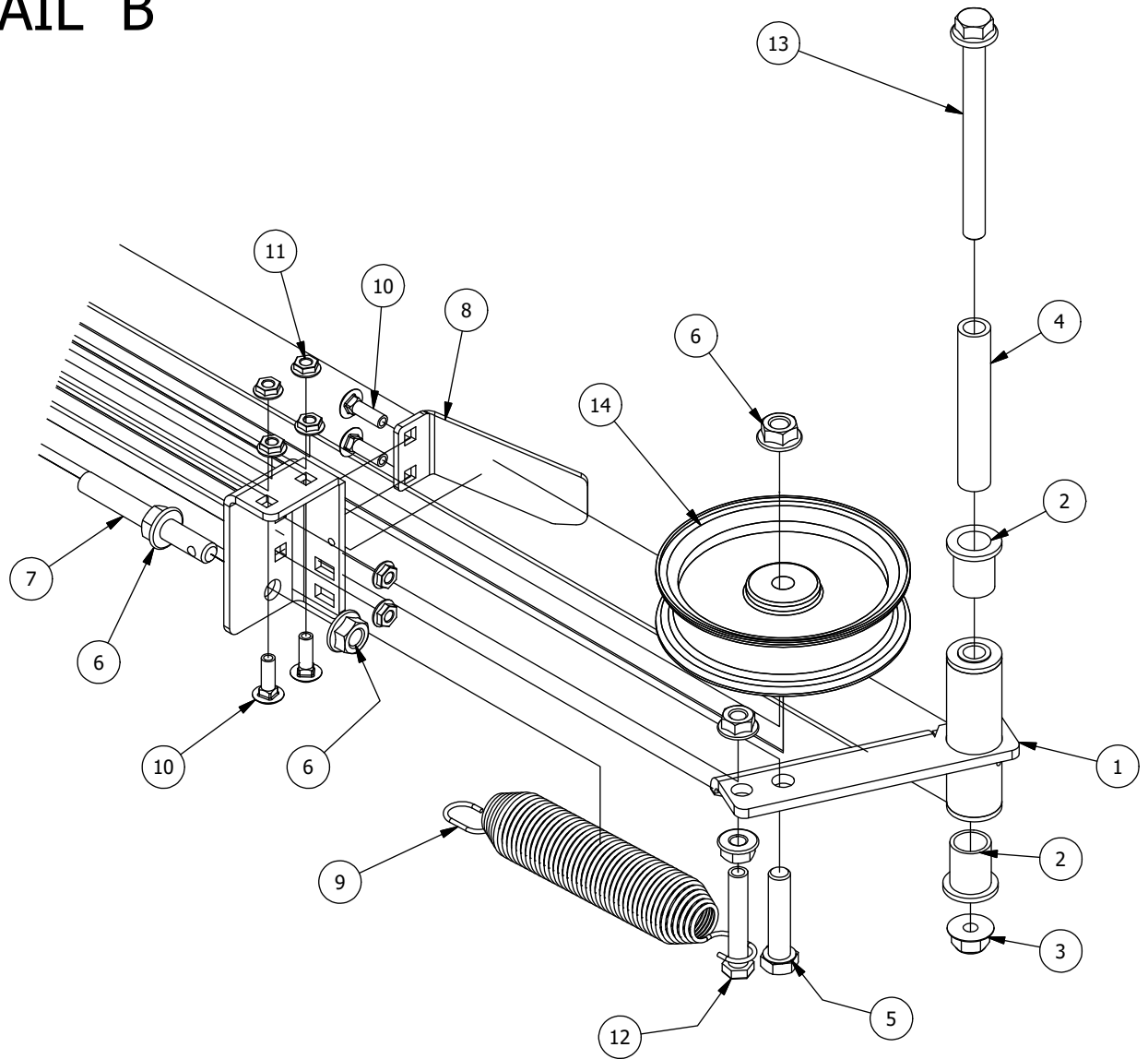
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
2	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	1	425-0006-00	Mower Inner Idler Spacer
4	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
5	1	497-0002-00	Fold down ROPS

DETAIL A



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0011-00	Mower Seat Latch Release Assembly
2	1	439-0065-00	Mower Seat Latch Hook
3	2	410-0010-00	1/2" ID X 5/8" OD X 1/2" LENGTH FLANGE BUSHING
4	2	418-0038-00	1/2 X 1/2 SOCKET SHOULDER BOLT ZC YELLOW
5	1	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER
6	1	418-0037-00	3/8 X 3/8 SOCKET SHOULDER BOLT ZC YELLOW
7	1	418-0036-00	5/16-18 X 1-1/4 HEX TAP BOLT ZINC GR8
8	7	413-0019-00	5/16-18 NYLON INSERT FLANGE L/NUT ZINC
9	1	434-0004-00	Seat Latch Spring
10	6	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
11	3	418-0107-00	3/8-16 X 2-1/4 HEX FLANGE BOLT GR 8 ZC YELLOW
12	3	419-0022-00	3/8 X 2" OD FENDER WASHER ZC YELLOW
13	6	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
14	2	487-0007-00	Floating Seat Damper-Stiffer
15	1	426-0231-00	2019 Upgrade Seat Plate
16	1	426-0232-00	2019 Upgrade Seat Base Plate
17	1	471-0015-00	2019 Full Suspension seat

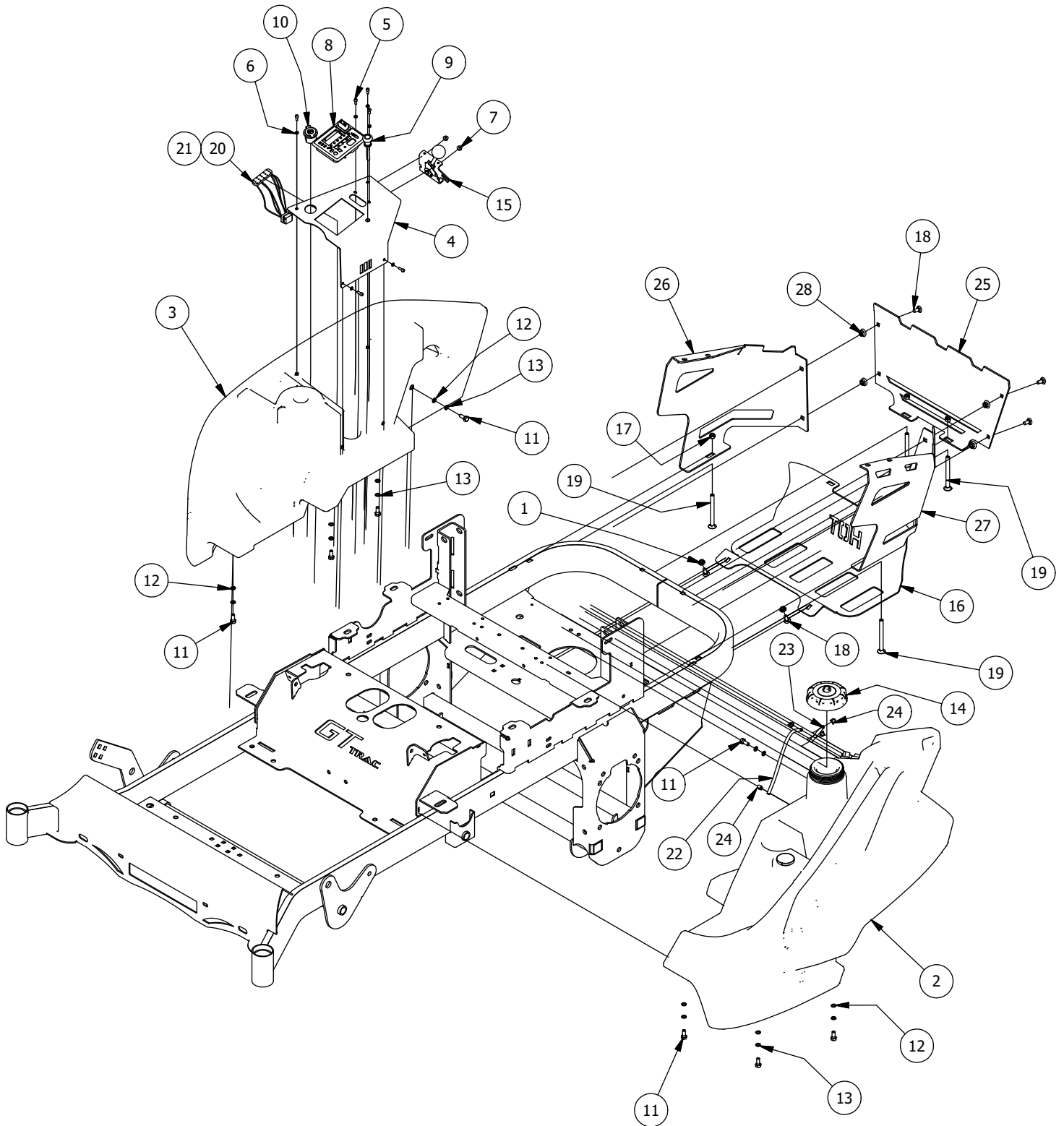
DETAIL B



Detail B Parts List

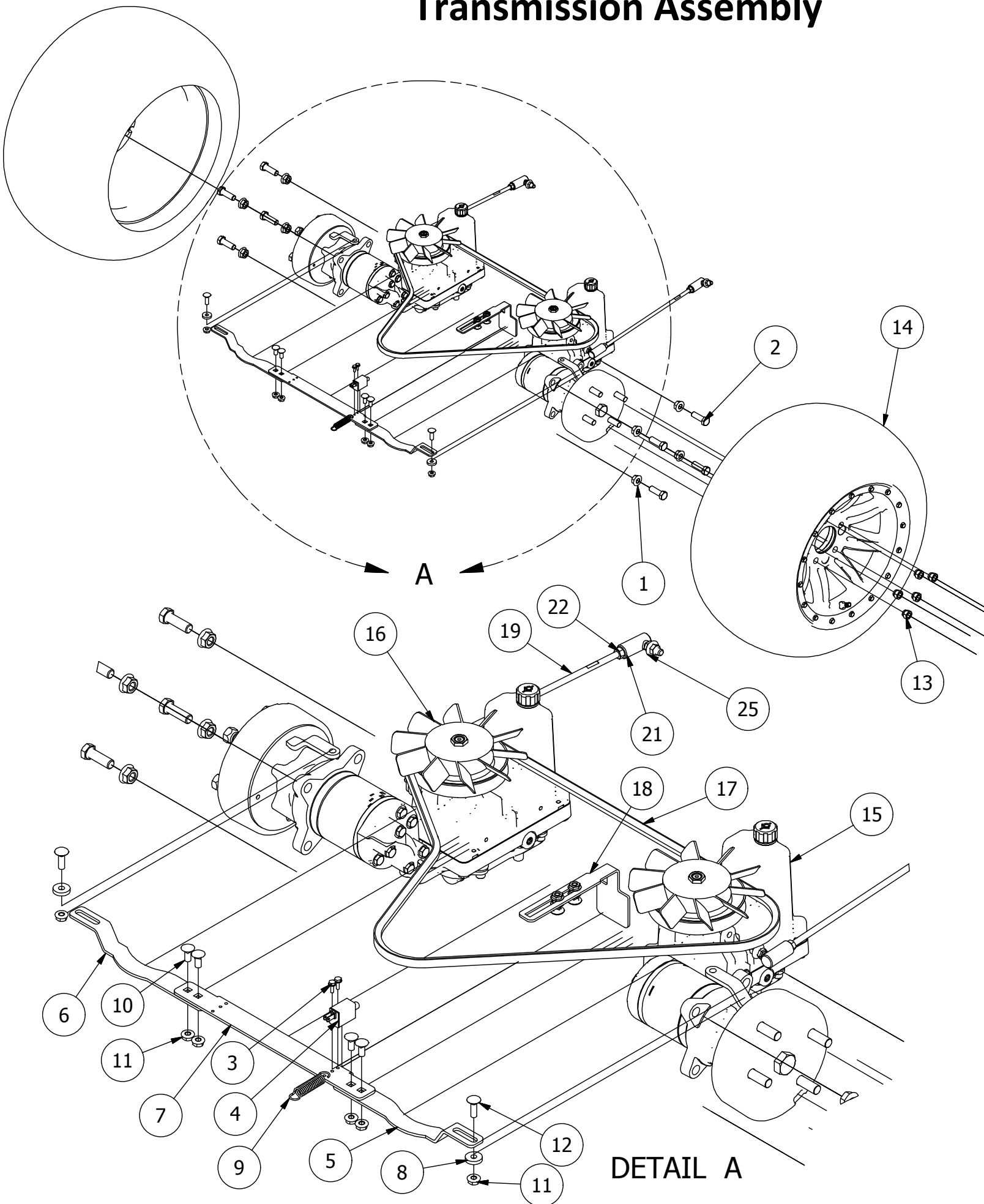
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0018-00	Mower Pump Idler Pulley Arm Assembly
2	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
3	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	1	425-0006-00	Mower Inner Idler Spacer
5	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
6	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
7	1	430-0001-00	Mower Pump Spring Tensioner
8	1	439-0132-00	RT/SRT Clutch Anti-rotation Brkt
9	1	434-0007-00	2019 Mower Deck Spring
10	4	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
11	6	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
12	1	418-0013-00	7/16-14 X 2-1/2 HEX C/S GR 5 ZINC
13	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
14	2	433-0013-00	Mower 5-3/4" Idler Pulley

Gas Tank Assembly



Gas Tank Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	1	467-0001-00	Mower Gasoline Fuel Tank Assembly
3	1	467-0002-00	Mower Console
4	1	439-0022-00	Mower Control Panel Bracket
5	6	418-0055-00	10-24 X 1/2 SOCKET C/S 18-8 SS
6	6	419-0011-00	#10 SPLIT LOCKWASHER 18-8 SS
7	2	413-0008-00	10-24 NYLON INSERT LOCKNUT 18-8 SS
8	1	486-0004-00	Mower Control Console, Carbureted Engine
9	1	464-0002-00	Choke Cable
10	1	677-2075-00	12 Volt Auxilliary Plug
11	8	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
12	8	419-0007-00	5/16 Flat Washer
13	8	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
14	1	467-0008-00	Tank Fill Neck Non-Venting Cap
15	1	464-0001-00	Mower Throttle Cable Assembly w / Handle
16	2	439-0006-00	Mower Muffler Guard
17	4	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
18	6	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
19	4	418-0018-00	3/8-16 X 4 CARRIAGE BOLT ZINC/YEL
20	1	486-0010-00	Mower B&S Vanguard 32hp/36hp Harness
21	1	486-0024-00	Kawasaki 730 EFI / 850 EFI Wiring Harness
22	1	751-1014-00	1/4 Fuel Line - Low Perm
23	1	451-0002-00	vapor vent line tube
24	4	472-0003-00	1/4 Spring Hose Clamp
25	1	439-0690-00	2021 RT/SRT Engine Cowling Center
26	1	439-0691-00	2021 RT/SRT Engine Cowling Left
27	1	439-0692-00	2021 RT/SRT Engine Cowling Right
28	4	413-0066-00	5/16-24 Hex Flange Nut Serr Yello Zinc

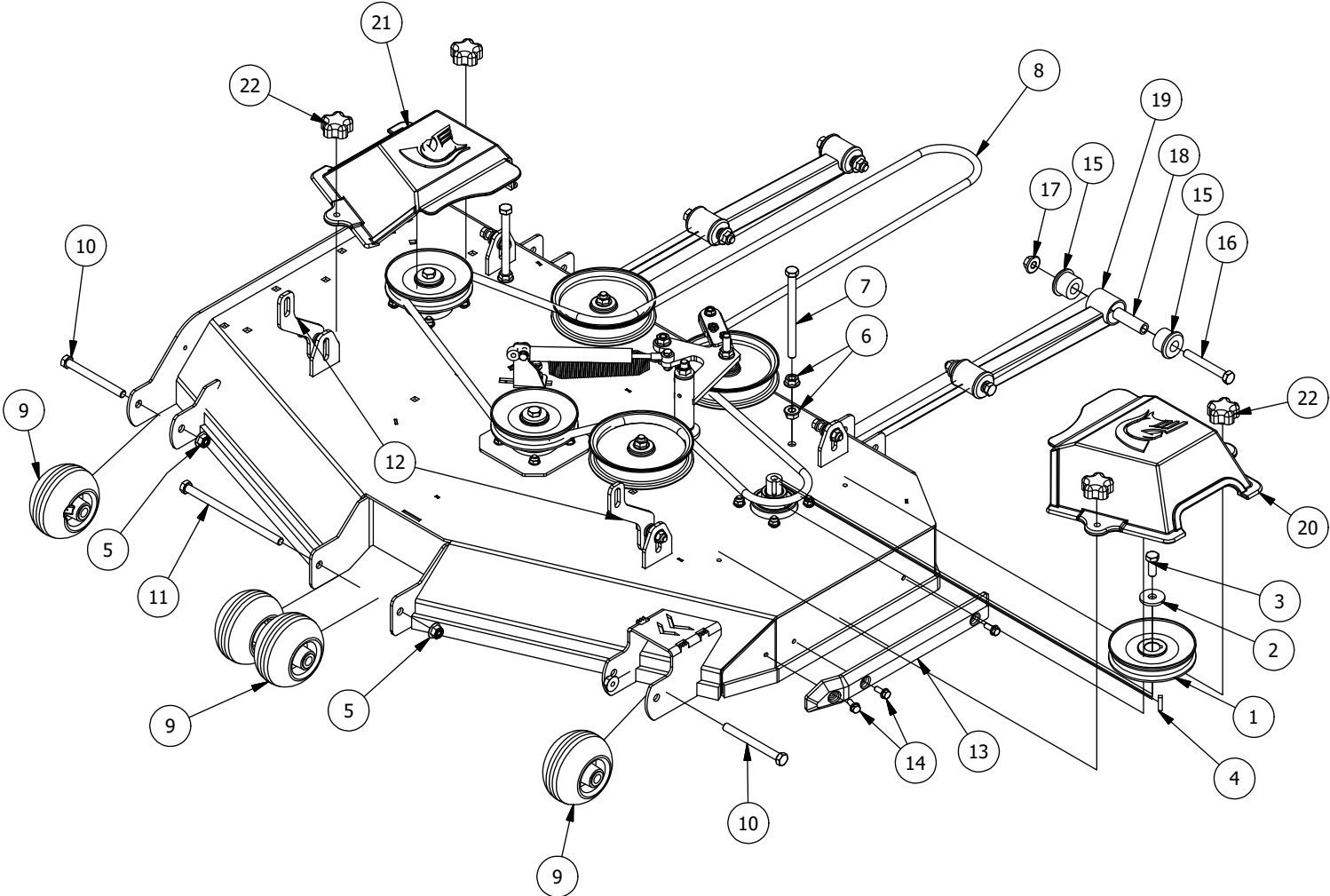
Transmission Assembly



DETAIL A

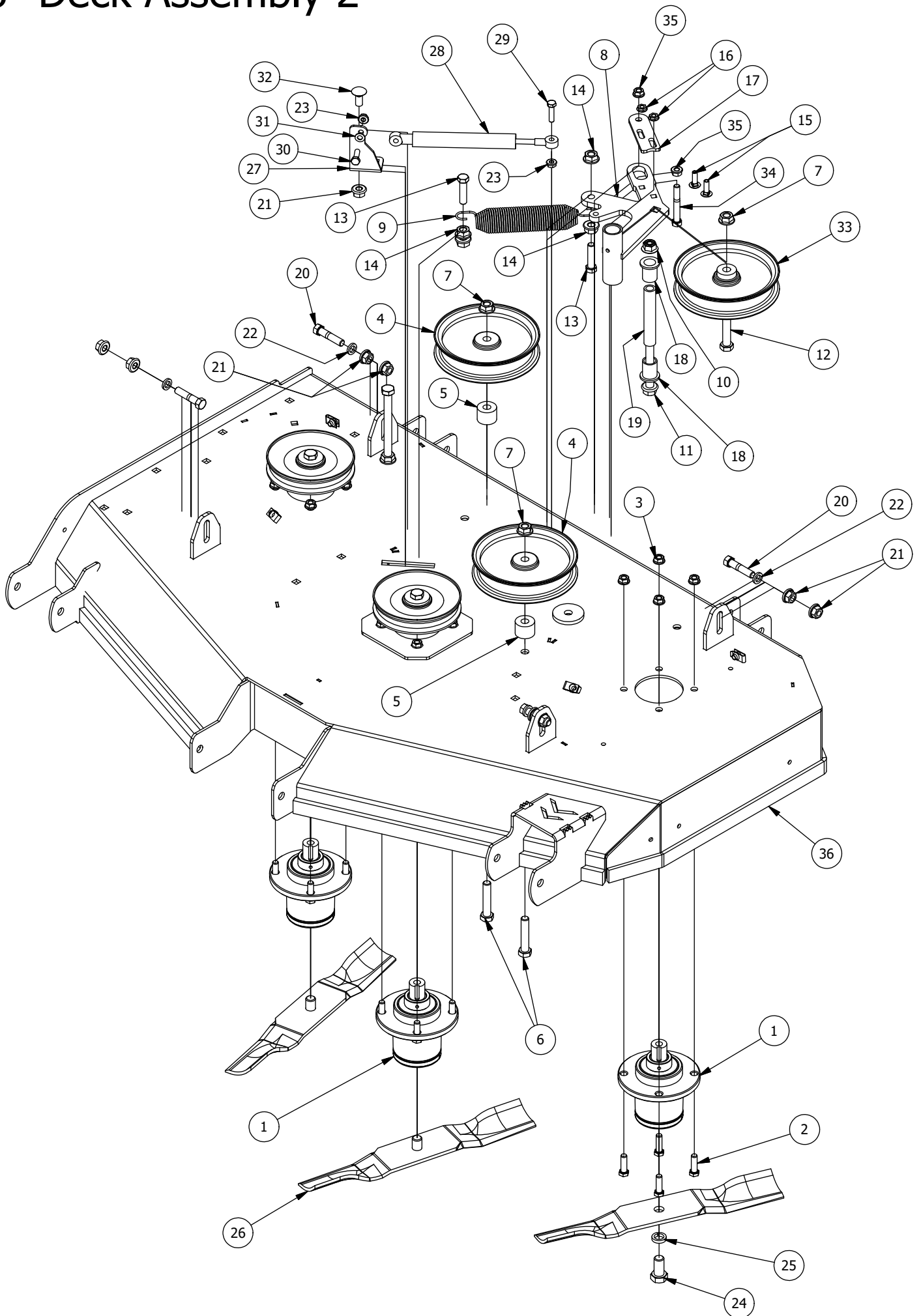
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
2	8	418-0020-00	1/2-13 X 1-1/2 HEX C/S GR 5 ZINC
3	2	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
4	1	486-0030-00	Safety Switch
5	1	439-0606-00	Mower Park Brake Bracket Right
6	1	439-0607-00	Mower Park Brake Bracket Left
7	1	439-0079-00	Mower Park Brake Center Bracket
8	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
9	1	434-0003-00	Brake Pedal Release Spring
10	4	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
11	6	413-0019-00	5/16-18 NYLON INSERT FLANGE L/NUT ZINC
12	4	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZINC
13	10	413-0015-00	1/2-20 WHEEL NUT 60 DEGREE GR 5 ZINC
14	2	422-0021-00	Mower Rear Tire/Wheel Assembly
15	1	450-0010-00	HTE10 Parker Hydrostatic Transmission Right
16	1	450-0009-00	HTE10 Parker Hydrostatic Transmission Left
17	1	461-0004-00	Mower A Pump Belt, A x 68.25" Effective Length
18	1	439-0066-00	Mower Standard Transmission Brake Interlock Bracket
19	2	435-0002-00	Transmission Drive Arm Rod Standard Transmission
20	2	410-0001-00	Control Arm Rod End, Right
21	2	410-0002-00	Control Arm Rod End, Left
22	2	413-0003-00	5/16 Hex Nut Left hand thread

48" Deck Assembly 1



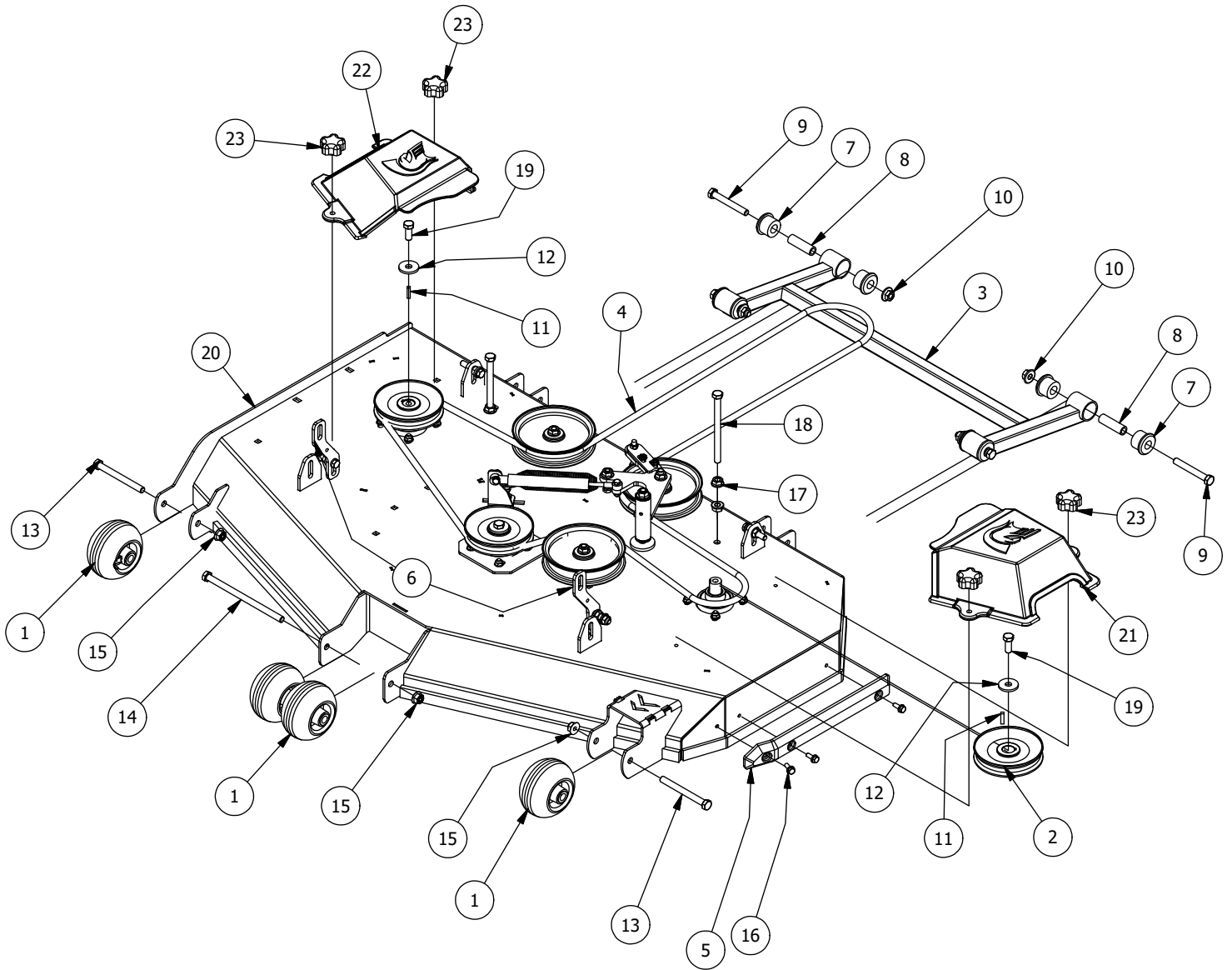
48" Deck assembly-01			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	433-0004-00	Deck Pulley 54"
2	3	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
3	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
4	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
5	4	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
6	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
8	1	461-0011-00	48" Deck Belt
9	4	422-0001-00	Anti-Scalp Wheel
10	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
11	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
12	2	435-0017-00	RZ Mower 48" Front Height Arm Connecting Link
13	1	429-0001-00	Mower Nylon Deck Guard
14	3	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
15	8	732-2000-00	Large MTV A-Arm Bushing
16	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
17	4	413-0017-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZINC W/SERRATIONS
18	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
19	2	490-0047-00	2019 all RZ Deck Stabilizer assembly
20	1	414-0018-00	48" & 54" Deck Left Pulley Cover
21	1	414-0019-00	48" & 54" Deck Right Pulley Cover
22	4	445-0003-00	Lobed Knob w/ 5/16"-18 insert

48" Deck Assembly 2



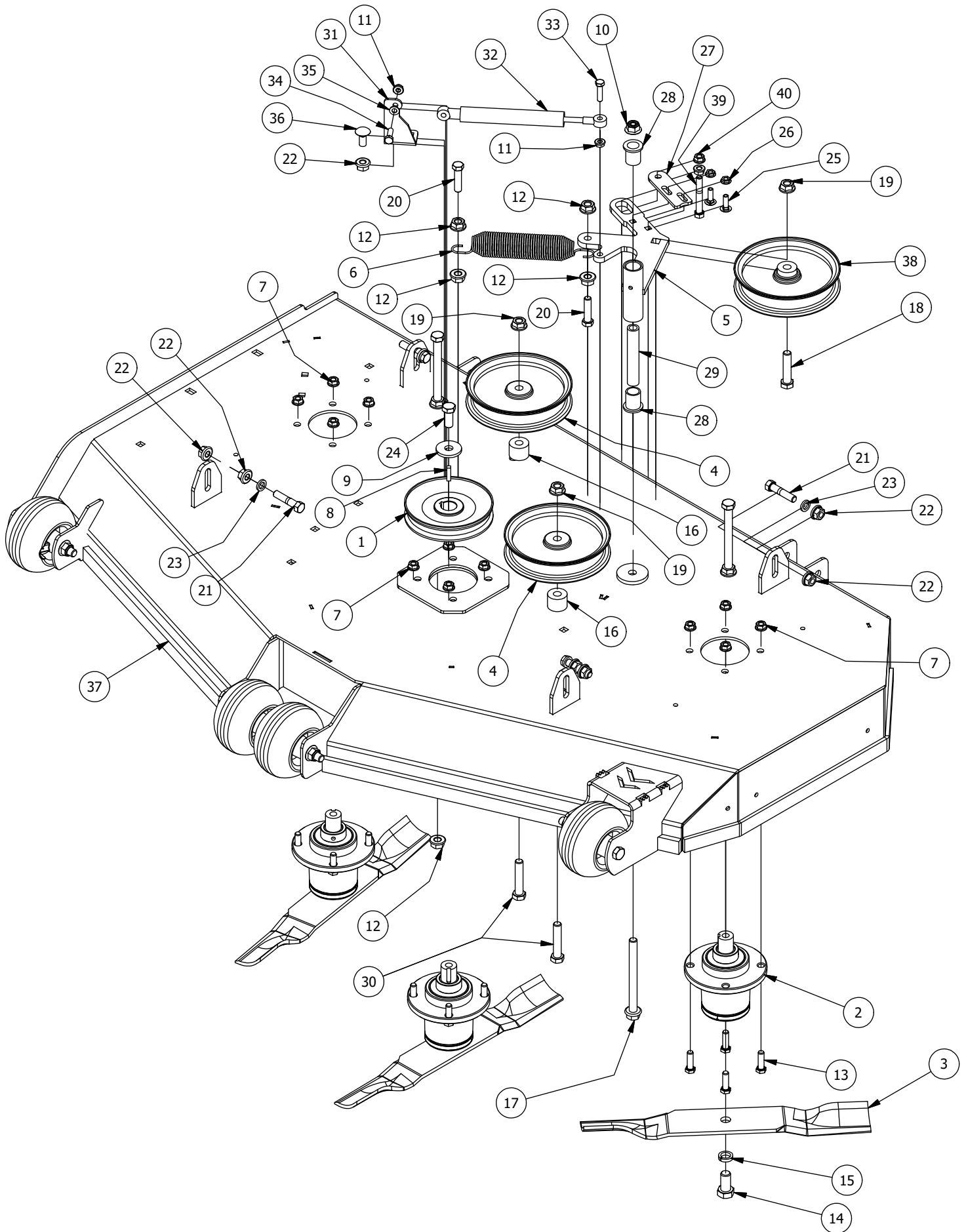
48" Deck Assembly-2			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	437-0006-00	RZ Mower Deck Spindle Assy
2	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
3	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
4	2	433-0007-00	Mower 6-3/4" Deck Idler Pulley
5	2	425-0002-00	Mower Deck Idler Spacer
6	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
7	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
8	1	490-0019-00	Mower Deck Idler Pulley Arm Assembly
9	1	434-0007-00	2019 Mower Deck Spring
10	4	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
11	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
12	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
13	2	418-0011-00	7/16-14 X 1-3/4 HEX C/S GR 2 ZINC (NOT A/T)
14	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
15	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
16	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
17	1	439-0257-00	Deck Idler Pulley Belt Retainer Brkt
18	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
19	1	425-0006-00	Mower Inner Idler Spacer
20	4	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
21	9	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
22	4	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
23	11	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
24	3	418-0007-00	5/8-18 X 1-1/4 HEX C/S GR 5 ZINC
25	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
26	3	438-0004-00	48" Mower Deck Blade
27	1	439-0335-00	Deck Belt Idler Damper Mounting Bracket
28	1	434-0009-00	Idler Gas Spring
29	1	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
30	1	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
31	1	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER
32	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
33	1	433-0014-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
34	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
35	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
36	1	490-0065-00	2020 48" RZ Deck Assembly

54" Deck Assembly 1



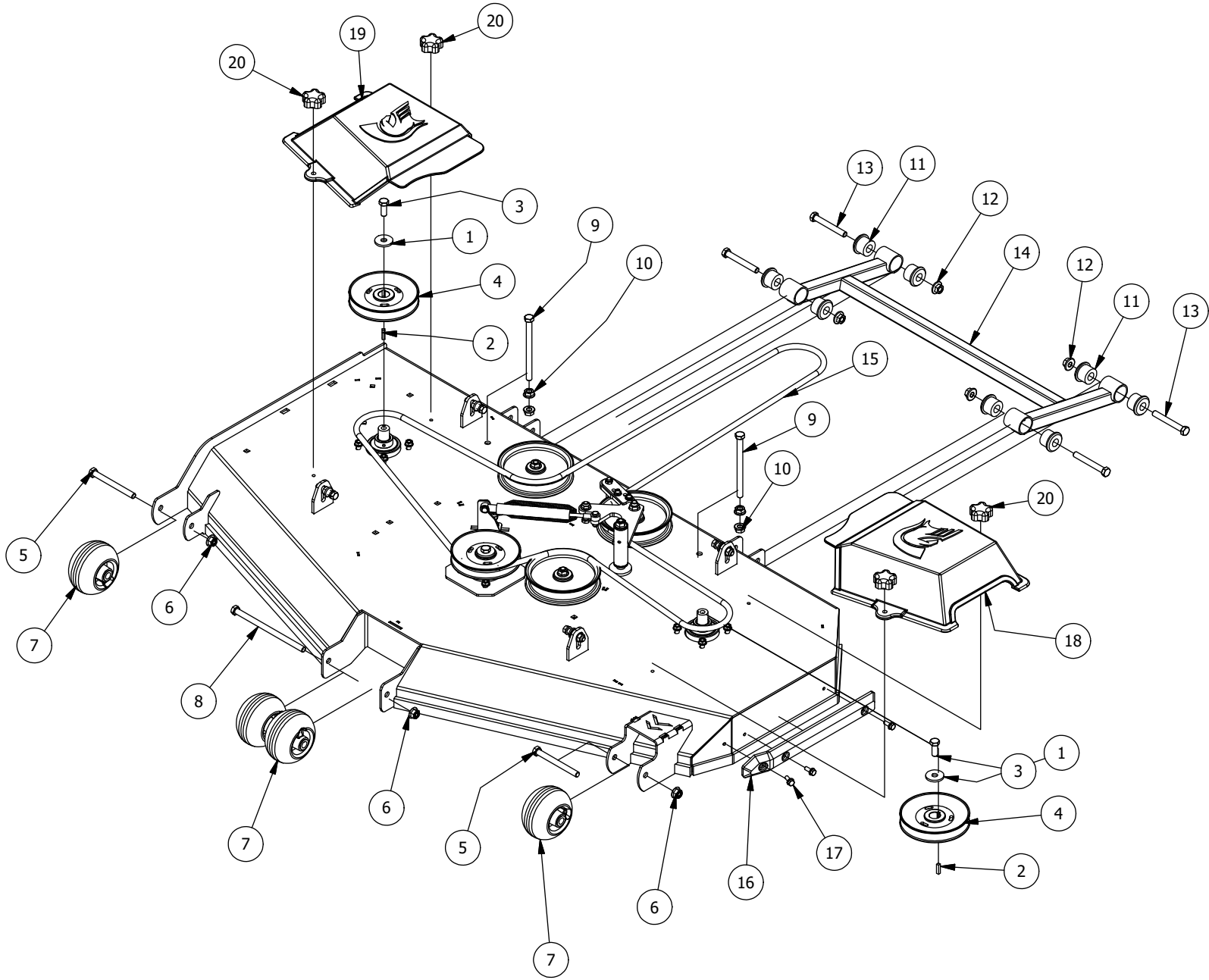
54" Deck Assembly-1			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	422-0001-00	Anti-Scalp Wheel
2	3	433-0004-00	Deck Pulley 54"
3	1	490-0041-00	RZ Mower Deck Stabilizer Assembly
4	1	461-0001-00	54" Mower Deck Belt, HB x 153.5" Effective Length
5	1	429-0001-00	Mower Nylon Deck Guard
6	2	435-0016-00	RZ Mower 54" Front Height Arm Connecting Link
7	8	732-2000-00	Large MTV A-Arm Bushing
8	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
9	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
10	4	413-0017-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZINC W/SERRATIONS
11	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
12	3	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
13	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
14	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
15	4	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
16	3	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
17	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
18	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
19	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
20	1	490-0064-00	2020 54" RZ Deck Assembly
21	1	414-0018-00	48" & 54" Deck Left Pulley Cover
22	1	414-0019-00	48" & 54" Deck Right Pulley Cover
23	4	445-0003-00	Lobed Knob w/ 5/16"-18 insert

54" Deck Assembly 2



54" Deck Assembly-2			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	433-0004-00	Deck Pulley 54"
2	3	437-0006-00	RZ Mower Deck Spindle Assy
3	3	438-0001-00	54" Mower Deck Blade
4	2	433-0007-00	Mower 6-3/4" Deck Idler Pulley
5	1	490-0019-00	Mower Deck Idler Pulley Arm Assembly
6	1	434-0007-00	2019 Mower Deck Spring
7	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
8	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
9	3	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
10	4	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
11	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
12	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
13	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
14	3	418-0007-00	5/8-18 X 1-1/4 HEX C/S GR 5 ZINC
15	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
16	2	425-0002-00	Mower Deck Idler Spacer
17	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
18	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
19	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
20	2	418-0011-00	7/16-14 X 1-3/4 HEX C/S GR 2 ZINC (NOT A/T)
21	4	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
22	9	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
23	4	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
24	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
25	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
26	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
27	1	439-0257-00	Deck Idler Pulley Belt Retainer Brkt
28	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
29	1	425-0006-00	Mower Inner Idler Spacer
30	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
31	1	439-0335-00	Deck Belt Idler Damper Mounting Bracket
32	1	434-0009-00	Idler Gas Spring
33	1	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
34	1	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
35	1	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER
36	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
37	1	490-0064-00	2020 54" RZ Deck Assembly
38	1	433-0014-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
39	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
40	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW

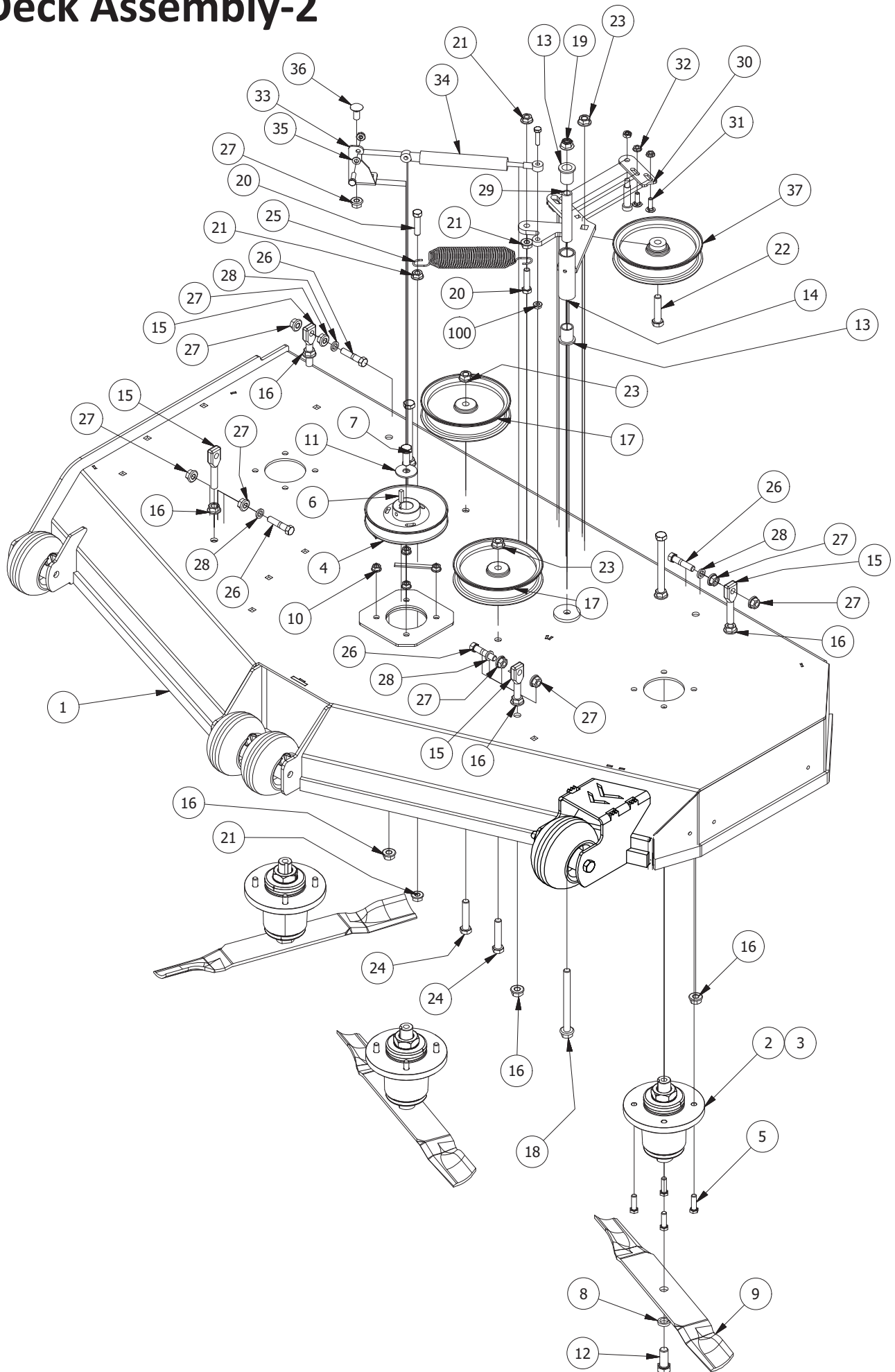
61" Deck Assembly 1



RZ 61 Deck Assembly 1

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
2	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
3	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
4	3	433-0003-00	Deck Pulley 61"
5	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
6	4	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
7	4	422-0001-00	Anti-Scalp Wheel
8	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
9	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
10	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
11	8	732-2000-00	Large MTV A-Arm Bushing
12	4	413-0017-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZINC W/SERRATIONS
13	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
14	1	490-0041-00	RZ Mower Deck Stabilizer Assembly
15	1	461-0002-00	61" Mower Deck Belt, HB x 167.9" Effective Length
16	1	429-0001-00	Mower Nylon Deck Guard
17	3	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
18	1	414-0021-00	Left Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
19	1	414-0020-00	Right Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
20	4	445-0003-00	Lobed Knob w/ 5/16"-18 insert

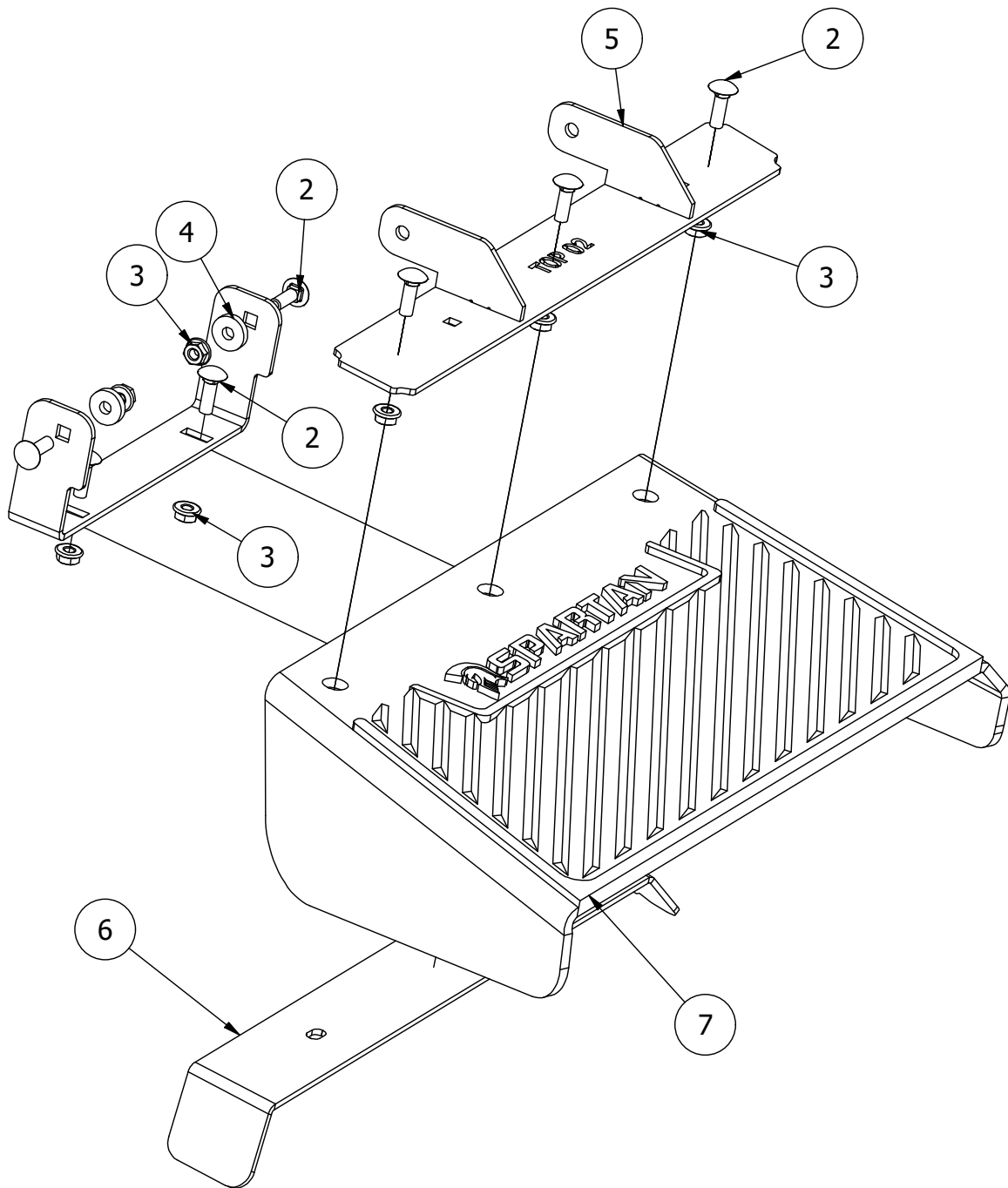
61" Deck Assembly-2



61" Deck Assembly-2

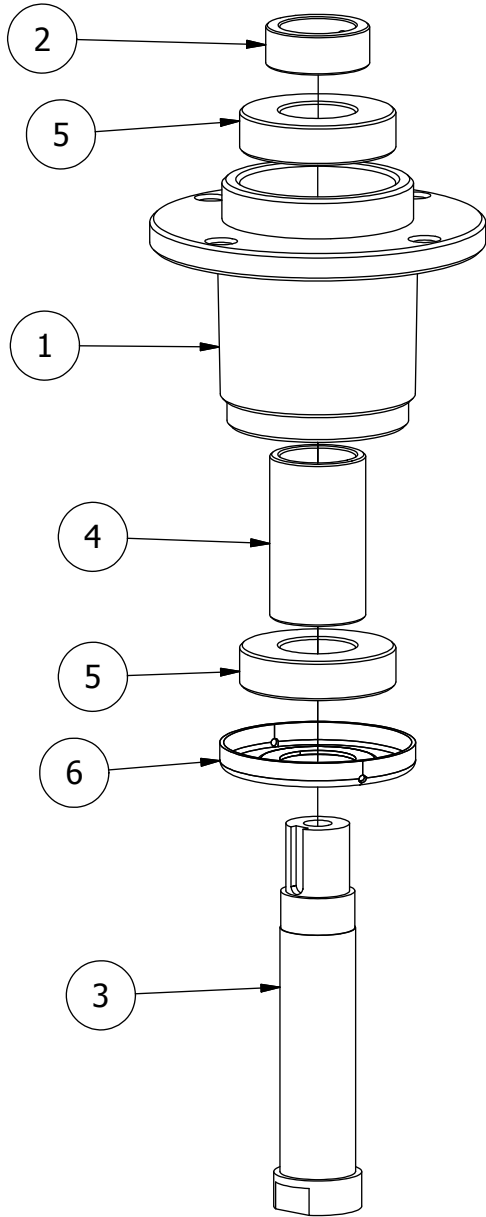
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0031-00	61" Mower Deck Assembly
2	3	437-0005-00	Mower Heavy Duty (4 Bearing) Deck Spindle RT HD only
3	3	437-0004-00	Mower Standard Duty (2 Bearing) Deck Spindle RT Pro only
4	3	433-0003-00	Deck Pulley 61"
5	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
6	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
7	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
8	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
9	3	438-0002-00	61" Mower Deck Blade
10	4	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
11	1	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
12	1	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW
13	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
14	1	490-0019-00	Mower Deck Idler Pulley Arm Assembly
15	4	448-0001-00	Mowre Deck height adjustment Stud
16	12	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
17	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
18	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
19	4	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
20	2	418-0011-00	7/16-14 X 1-3/4 HEX C/S GR 2 ZINC (NOT A/T)
21	4	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
22	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
23	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
24	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
25	1	434-0005-00	Deck/pump idler spring
26	4	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
27	9	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
28	4	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
29	1	425-0006-00	Mower Inner Idler Spacer
30	1	439-0257-00	Deck Idler Pulley Belt Retainer Brkt
31	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZINC
32	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
33	1	439-0335-00	Deck Belt Idler Damper Mounting Bracket
34	1	434-0009-00	Idler Gas Spring
35	1	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER
36	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
37	1	433-0014-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly

Deck Chute Assembly



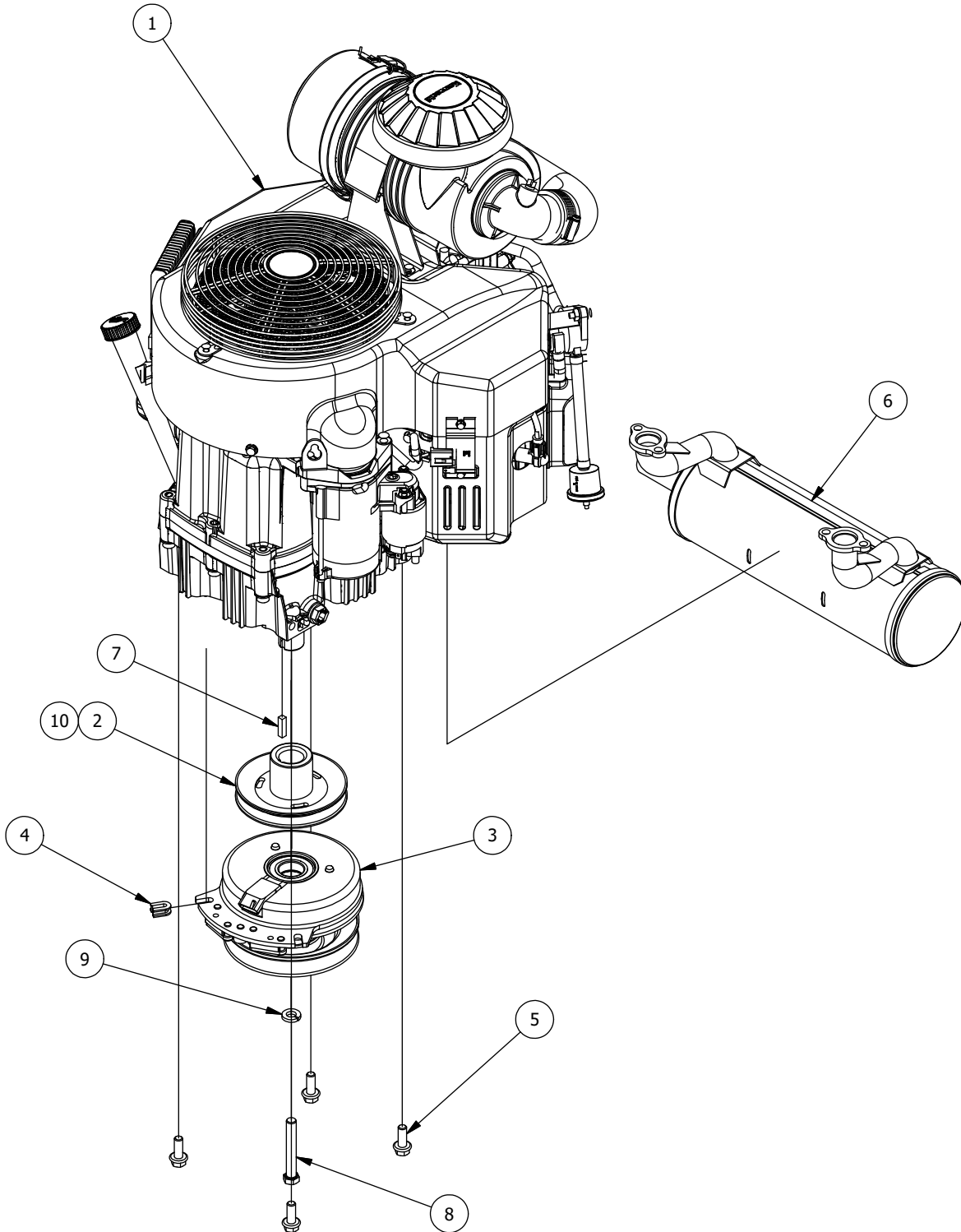
DECK CHUTE PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	439-0111-00	Mower Chute Mounting Bracket
2	7	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
3	7	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
5	1	490-0055-00	BushRanger RZ Deck Chute Hinge Assembly
6	1	439-0190-00	2019 Deck Chute Hinge Backer Bracket
7	1	481-0010-00	RZ Mower Rubber Discharge Chute

RZ Spindle Assembly 437-0006-00			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0020-00	RZ Mower Spindle Housing
2	1	437-0021-00	RZ Mower Deck Spindle Set Colar
3	1	437-0023-00	RZ Mower Deck Spindle Shaft
4	1	437-0022-00	RZ Deck Spindle Spacer
5	2	410-0003-00	Spindle Bearing
6	1	437-0014-00	Mower Deck Spindle Dust Cup

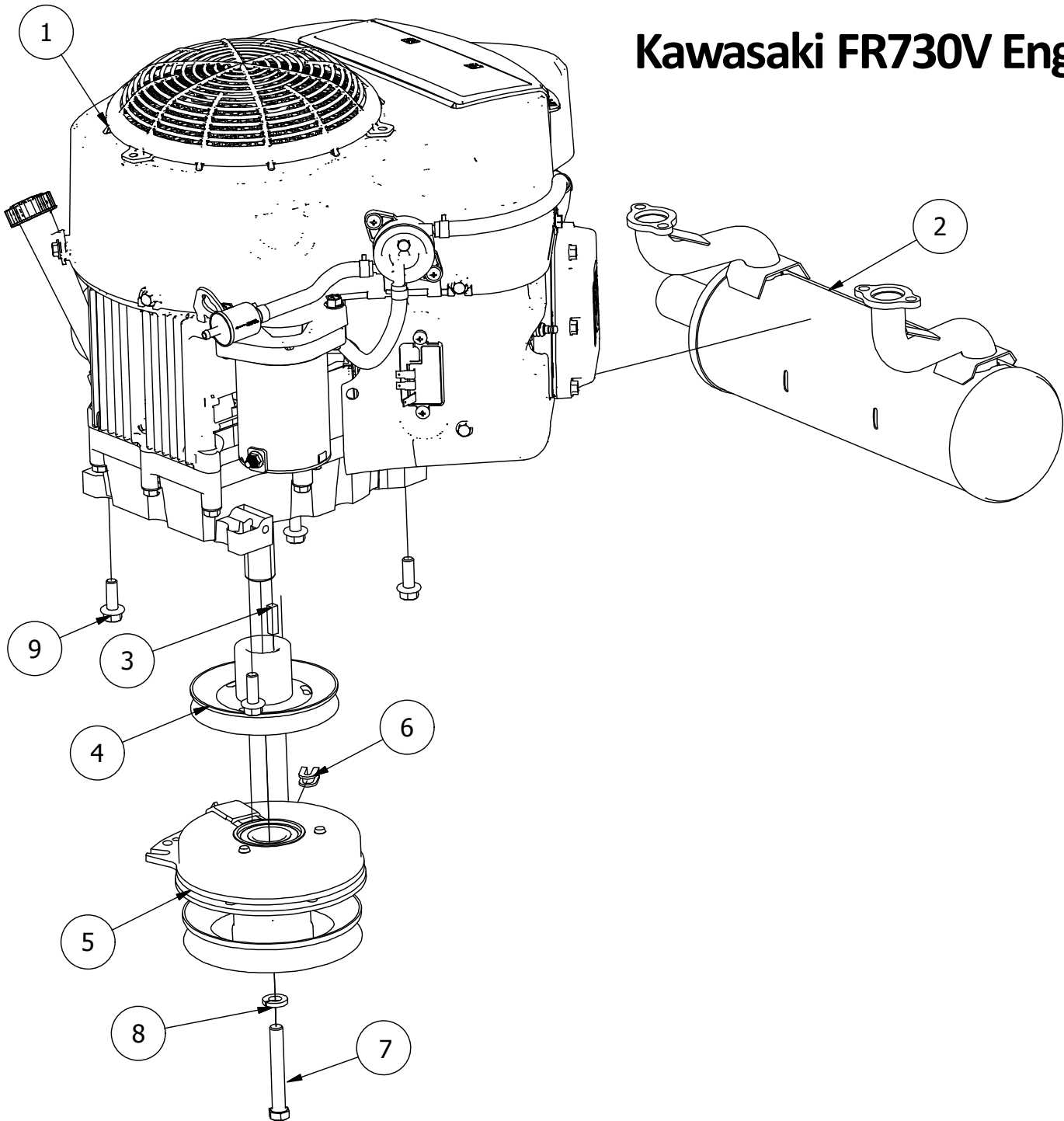


Kawasaki FR 691 Engine

Kawasaki FR691cc Engine assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0021-00	FR691cc Engine
2	1	433-0001-00	Drive Pulley, A Belt
3	1	470-0002-00	PTO Clutch
4	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
5	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
6	1	415-0065-00	Exhaust System Kawasaki FX 850cc engine
7	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
8	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
9	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
10	1	433-0002-00	Drive Pulley, B Belt (Only with HTG16 Transmissions)



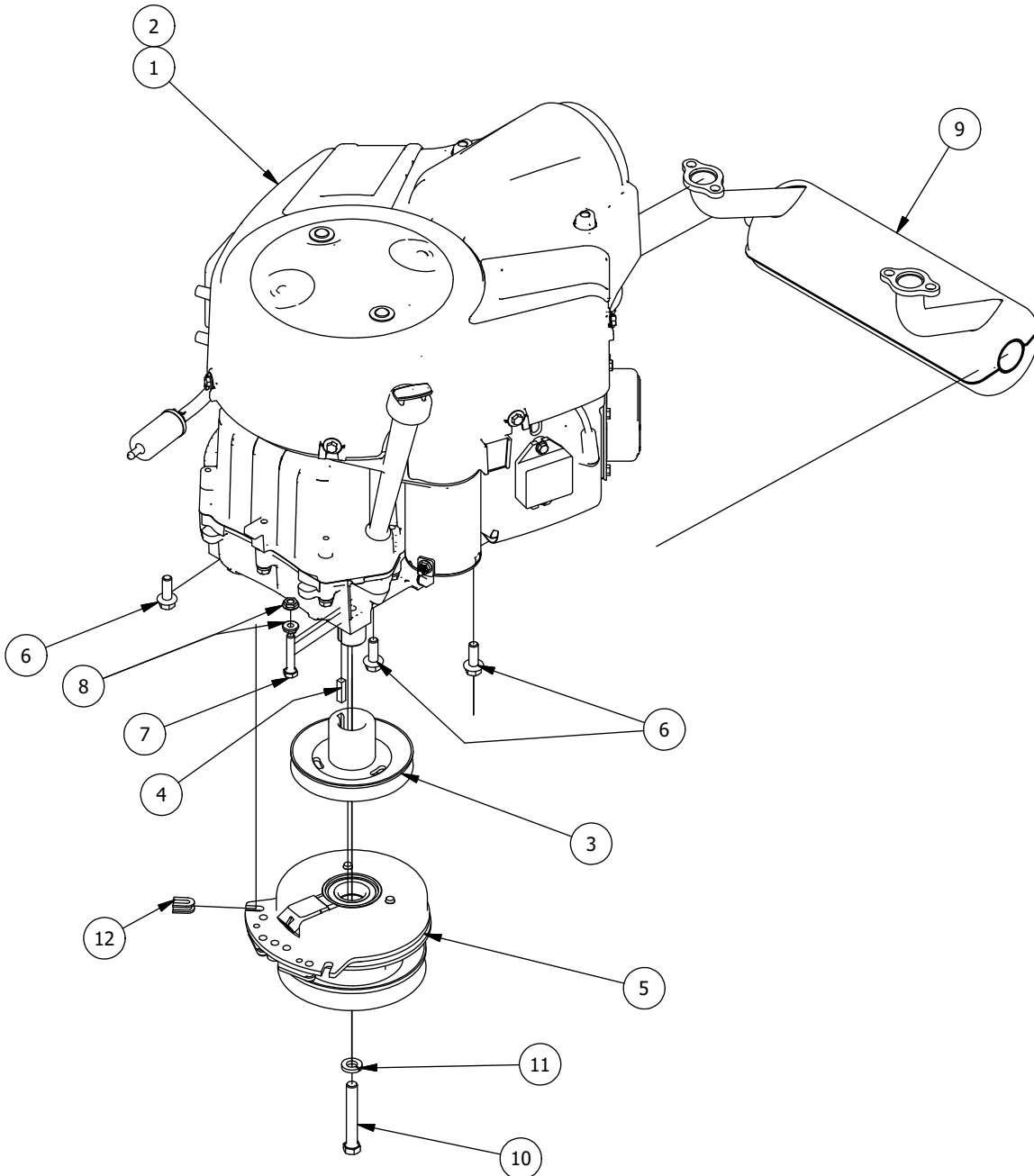
Kawasaki FR730V Engine



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0004-00	Kawasaki FR730V Engine
2	1	415-0074-00	2019 Exhaust System w/ Muffler for Kawasaki FR/FS 730V
3	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
4	1	433-0001-00	Drive Pulley, A Belt
5	1	470-0002-00	PTO Clutch
6	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
7	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
8	1	419-0005-00	1/4-20 X 1/2 Carriage Bolt ZC Yellow
9	4	413-0012-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0007-00	B&S 810CC, 27 HP Commercial Series Engine
2	1	415-0006-00	B&S 724CC, 25 HP Commercial Engine
3	1	433-0001-00	Drive Pulley, A Belt
4	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
5	1	470-0002-00	PTO Clutch
6	3	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
7	1	418-0024-00	5/16-18 X 1-3/4 HEX C/S GR 5 ZINC
8	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
9	1	415-0052-00	B&S 27 HP&25HP Exhaust
10	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
11	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
12	1	437-0025-00	Mower Rotation Stop Brkt Sleeve



491-0001-00
Warning Label Cluster



49

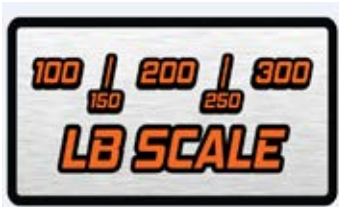
Spartan Front Decal



491-0036-00
Spartan Back Decal



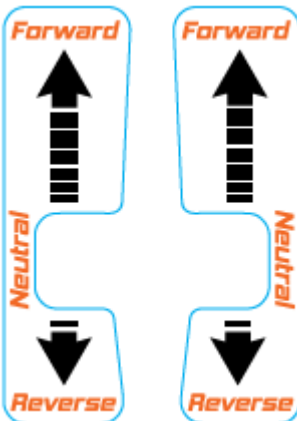
491-0039-00
Scale Decal



491-0131-00
Spartan XTF-61 Decal



491-0033-00
Spartan Drive Arm



491-0003-00
Belt Routing Decal Cluster



491-0170-00
RZ-HD Decal



491-0002-00
Spartan Step Decal



491-0130-00
Spartan XTF-54 Decal



491-0129-00
Spartan XTF-48 Decal



491-00
Spartan Carbureted Console Decal



491-0080-00 Tank Decal
491-0081-00 Console Decal



491-0034-00